



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-698-042
Job Sheet 178529



Part No: D412-698-042

Job Qty: 1 ea

Part Name: Hinge Panel Automatic Door Opener RH OEM Aluminum Door



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/1/18

Job Tracking No:

Due Date: 6/4/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP REV:A 11.08.18 new issue DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		6/4/18	0.00	0.00	Start Up Stores/Pkg-2		JUN 02 2018
110	Packaging	1 pcs		6/4/18	0.00	0.00	Packaging1-4		
120	QC	1 pcs		6/4/18	0.00	0.00	QC4		
125	DC	1 pcs		6/4/18	0.00	0.00	DC		DAS 28
130	Packaging	1 pcs		6/4/18	0.00	0.00	Packaging3-2		
140	QC21-FG	1 Ea		6/4/18	0.00	0.00	QC21		9-89

Part Op
Descriptions: 125 - Photocopy bluefile and create labels per PPP D412-698-042 CHG001

DAS
21
9-89

JUN 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-21	Door Prop	1 Ea (1 ea)	90-Start up Operation	
D3622-1	Ball Stud	1 Ea (1 ea)	90-Start up Operation	
D4330-042	Airframe Bracket Assembly, RH	1 Ea (1 ea)	90-Start up Operation	
D4330-3	Door Bracket	1 Ea (1 ea)	90-Start up Operation	
MS21042L5	Nut	1 Ea (1 ea)	90-Start up Operation	
NAS1149D0563J	Washer	1 Ea (1 ea)	90-Start up Operation	5057036

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3552-21	1	9	0
	D3622-1	1	13	0
	D4330-042	1	2	0
	D4330-3	1	2	0
	MS21042L5	1	689	0
	NAS1149D0563J	1	2,111	0

Part Specifications

Specifications could not be found.



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Container No: S077316



Part: D412-698-042

Job No: 178529

Serial No/Batch: S077316

Revision: G

Inspector:

Exp Date: 06/02/2018

Instructions:

Date: 06/02/18

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003614	F161462	D3552-21	Door Prop		ST363	1
003614	S077311	D3622-1	Ball Stud	S075108	ST043	1
003614	S077310	D4330-042	Airframe Bracket Assembly, RH	F147391	ST087	1
003614	S077309	D4330-3	Door Bracket	F160418	ST087	1
003614	S077308	MS21042L5	Nut	S041167	ST303	1
003614	S077307	NAS1149D0563J	Washer	S039036	ST263	1

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 6/2/18 8:13 AM dart.quirion.sonia

REFERENCE ONLY**9.0 PARTS LIST – HINGE PANEL AUTOMATIC DOOR OPENER KITS**

Qty -041	Qty -042	Qty -043	Qty -044	Part Number	Description
X				D412-698-041	HINGE PANEL AUTOMATIC DOOR OPENER KIT, LH (FOR OEM ALUMINUM DOORS)
	X			D412-698-042	HINGE PANEL AUTOMATIC DOOR OPENER KIT, RH (FOR OEM ALUMINUM DOORS)
		X		D412-698-043	HINGE PANEL AUTOMATIC DOOR OPENER KIT, LH (FOR OEM COMPOSITE AND DART SPACEDOORS™ DOORS)
			X	D412-698-044	HINGE PANEL AUTOMATIC DOOR OPENER KIT, RH (FOR OEM COMPOSITE AND DART SPACEDOORS™ DOORS)
1	1	1	1	D3552-21	GAS SPING
1	1	1	1	D3622-1	BALL STUD
1		1		D4330-041	AIRFRAME BRACKET ASSEMBLY, LH
	1		1	D4330-042	AIRFRAME BRACKET ASSEMBLY, RH
1	1	1	1	D4330-3	DOOR BRACKET
		3	3	80-005-2-8	INSERT
1	1	1	1	MS21042L5	NUT
		3	3	MS27039-1-05	SCREW
		3	3	NAS1149D0332J	WASHER
1	1	1	1	NAS1149D0563J	WASHER

REFERENCE ONLY

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Revision: **G**

Date: 17.11.23